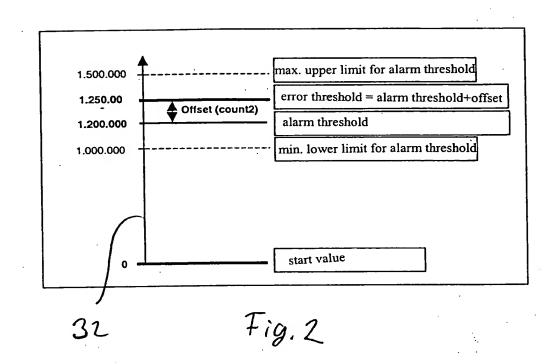


Fig. 1



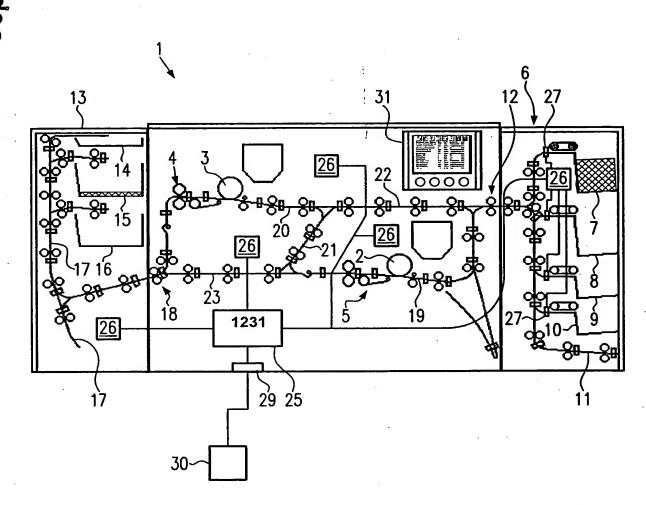


FIG. 3

	48 4 9 9				
Setup Paper	Image Pr	inter S	ervice	User O	Info Off
Cleaning roller/band upper printing unit		213400	(71 %)	0%	100%
Cleaning roller/band lower printing unit		272800	(90 %)	0%	100%
Pressure foils upper printing unit		600000	(100 %)	0%	100%
Pressure films lower prin	nting unit	0	(0 %)	0%1	100%
Oil roller upper printing unit		600000	(100 %)	0%	100%
Oil roller lower printing unit		600000	(100 %)	0%	100%
Feed system A		123000	(21%)	0%	100%
Feed system B		O	(0 %)	0%1	100%
Feed system C		0	(0 %)	0%1	100%
Feed system D		0	(0 %)	0%1	100%
Paddle A operator side		513500	(85 %)	0%	100%
Paddle A drive side		600000	(100 %)	0%	100%
Paddle B operator side		600000	(100 %)	0%	100%
Paddle B operator side		600000	(100 %)	0%	100%
Maintenance		51100	(11 %)	0% □	100%
•		$e_{i}^{*}$	4		

Fig. 4